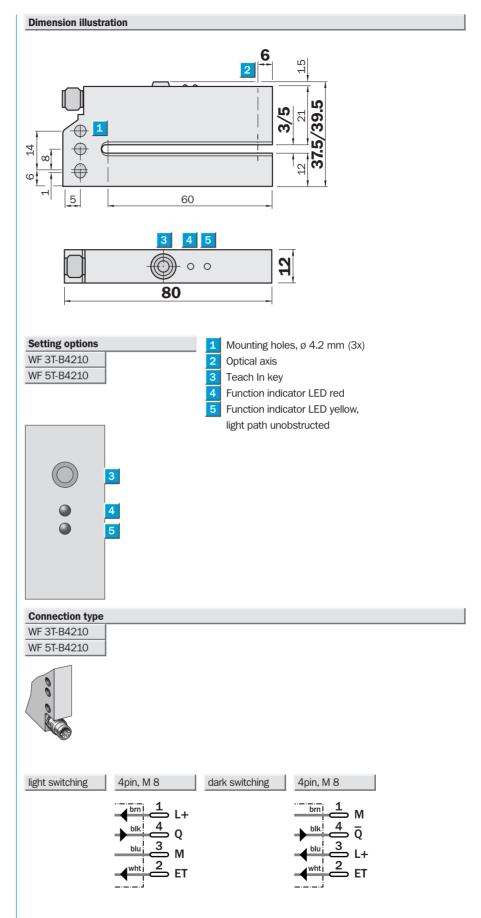
## SICK

# WF 3T/5T Teach-In

Fork Sensor



- Standard and fine adjustment with
  Teach-In function
- Teach-In: Teach key or via "ET" input line
- Universal switching output





The switching threshold is set for this fork sensor by a simple Teach-In procedure. This can be set manually or via the "ET" (External Teach) input line.

#### Procedure

- Place the background material (without label) in the light spot.
- Activate the Teach signal using the Teach key or via the "ET"  $\mbox{(ET on L+)}$  input line:

(1x push button): standard adjustment with standard switching hysteresis (red LED is flashing),

(2x push button): fine adjustment with small switching hysteresis (yellow LED is flashing).

#### Notes

- Lockable Teach key: push Teach key for approx. 6 s, red LED must light.
- Release Teach key: push Teach key for approx. 6 s, red LED must switch off.
- In case of current failure or production start, the Teach-In value is stored in a memory.

#### **Ordering information**

Туре	Order no.
WF 3T-B4210	6 020 874
WF 5T-B4210	6 021 220

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